



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

PLAN APPROVAL

Issue Date: May 7, 2025

Effective Date: May 7, 2025

Expiration Date: November 6, 2026

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to construct, install, modify or reactivate the air emission source(s) more fully described in the site inventory list. This Facility is subject to all terms and conditions specified in this plan approval. Nothing in this plan approval relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each plan approval condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated as "State-Only" requirements.

Plan Approval No. 59-00017H

Federal Tax Id - Plant Code: 22-1501729-7

Owner Information

Name: VICTAULIC CO
Mailing Address: PO BOX 31
EASTON, PA 18044-0031

Plant Information

Plant: VICTAULIC CO/LAWRENCEVILLE PLT
Location: 59 Tioga County 59921 Lawrence Township
SIC Code: 3321 Manufacturing - Gray And Ductile Iron Foundries

Responsible Official

Name: JOSEPH SOUTHARD
Title: FOUNDRY MGR
Phone: (570) 944 - 4009 Email: joseph.southard@victaulic.com

Plan Approval Contact Person

Name: KRAIG HUME
Title: GLOBAL ENV MGR
Phone: (610) 559 - 3476 Email: kraig.hume@victaulic.com

[Signature] _____
MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION



Plan Approval Description

This plan approval is for the construction and operation of an electrodeposition system (Source 231).



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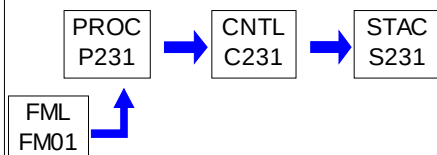
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**SECTION A. Plan Approval Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
P231	E-COAT #1		
C231	E-COAT RTO		
FM01	NATURAL GAS		
S231	E-COAT RTO STACK		

PERMIT MAPS

**SECTION B. General Plan Approval Requirements****#001 [25 Pa. Code § 121.1]****Definitions**

Words and terms that are not otherwise defined in this plan approval shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.12b (a) (b)]**Future Adoption of Requirements**

The issuance of this plan approval does not prevent the future adoption by the Department of any rules, regulations or standards, or the issuance of orders necessary to comply with the requirements of the Federal Clean Air Act or the Pennsylvania Air Pollution Control Act, or to achieve or maintain ambient air quality standards. The issuance of this plan approval shall not be construed to limit the Department's enforcement authority.

#003 [25 Pa. Code § 127.12b]**Plan Approval Temporary Operation**

This plan approval authorizes temporary operation of the source(s) covered by this plan approval provided the following conditions are met.

(a) When construction, installation, modification, or reactivation is being conducted, the permittee shall provide written notice to the Department of the completion of the activity approved by this plan approval and the permittee's intent to commence operation at least five (5) working days prior to the completion of said activity. The notice shall state when the activity will be completed and when the permittee expects to commence operation. When the activity involves multiple sources on different time schedules, notice is required for the commencement of operation of each source.

(b) Pursuant to 25 Pa. Code § 127.12b (d), temporary operation of the source(s) is authorized to facilitate the shakedown of sources and air cleaning devices, to permit operations pending the issuance of a permit under 25 Pa. Code Chapter 127, Subchapter F (relating to operating permits) or Subchapter G (relating to Title V operating permits) or to permit the evaluation of the air contaminant aspects of the source.

(c) This plan approval authorizes a temporary operation period not to exceed 180 days from the date of commencement of operation, provided the Department receives notice from the permittee pursuant to paragraph (a), above.

(d) The permittee may request an extension of the 180-day shakedown period if further evaluation of the air contamination aspects of the source(s) is necessary. The request for an extension shall be submitted, in writing, to the Department at least 30 days prior to the end of the initial 180-day shakedown period and shall provide a description of the compliance status of the source, a detailed schedule for establishing compliance, and the reasons compliance has not been established. This temporary operation period will be valid for a limited time and may be extended for additional limited periods, each not to exceed 180 days.

(e) The notice submitted by the permittee pursuant to subpart (a) above, prior to the expiration of the plan approval, shall modify the plan approval expiration date on Page 1 of this plan approval. The new plan approval expiration date shall be 180 days from the date of commencement of operation.

#004 [25 Pa. Code § 127.12(a) (10)]**Content of Applications**

The permittee shall maintain and operate the sources and associated air cleaning devices in accordance with good engineering practice as described in the plan approval application submitted to the Department.

#005 [25 Pa. Code §§ 127.12(c) and (d) & 35 P.S. § 4013.2]**Public Records and Confidential Information**

(a) The records, reports or information obtained by the Department or referred to at public hearings shall be available to the public, except as provided in paragraph (b) of this condition.

(b) Upon cause shown by the permittee that the records, reports or information, or a particular portion thereof, but not emission data, to which the Department has access under the act, if made public, would divulge production or sales figures or methods, processes or production unique to that person or would otherwise tend to affect adversely the

**SECTION B. General Plan Approval Requirements**

competitive position of that person by revealing trade secrets, including intellectual property rights, the Department will consider the record, report or information, or particular portion thereof confidential in the administration of the act. The Department will implement this section consistent with sections 112(d) and 114(c) of the Clean Air Act (42 U.S.C.A. § 7412(d) and 7414(c)). Nothing in this section prevents disclosure of the report, record or information to Federal, State or local representatives as necessary for purposes of administration of Federal, State or local air pollution control laws, or when relevant in a proceeding under the act.

#006 [25 Pa. Code § 127.12b]**Plan Approval terms and conditions.**

[Additional authority for this condition is derived from 25 Pa. Code Section 127.13]

(a) This plan approval will be valid for a limited time, as specified by the expiration date contained on Page 1 of this plan approval. Except as provided in § § 127.11a and 127.215 (relating to reactivation of sources; and reactivation), at the end of the time, if the construction, modification, reactivation or installation has not been completed, a new plan approval application or an extension of the previous approval will be required.

(b) If construction has commenced, but cannot be completed before the expiration of this plan approval, an extension of the plan approval must be obtained to continue construction. To allow adequate time for departmental action, a request for the extension shall be postmarked at least thirty (30) days prior to the expiration date. The request for an extension shall include the following:

- (i) A justification for the extension,
- (ii) A schedule for the completion of the construction

If construction has not commenced before the expiration of this plan approval, then a new plan approval application must be submitted and approval obtained before construction can commence.

(c) If the construction, modification or installation is not commenced within 18 months of the issuance of this plan approval or if there is more than an 18-month lapse in construction, modification or installation, a new plan approval application that meets the requirements of 25 Pa. Code Chapter 127, Subchapter B (related to plan approval requirements), Subchapter D (related to prevention of significant deterioration of air quality), and Subchapter E (related to new source review) shall be submitted. The Department may extend the 18-month period upon a satisfactory showing that an extension is justified.

#007 [25 Pa. Code § 127.32]**Transfer of Plan Approvals**

(a) This plan approval may not be transferred from one person to another except when a change of ownership is demonstrated to the satisfaction of the Department and the Department approves the transfer of the plan approval in writing.

(b) Section 127.12a (relating to compliance review) applies to a request for transfer of a plan approval. A compliance review form shall accompany the request.

(c) This plan approval is valid only for the specific source and the specific location of the source as described in the application.

#008 [25 Pa. Code § 127.12(a)(4) & 35 P.S. § 4008 & § 114 of the CAA]**Inspection and Entry**

(a) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act.

(b) The permittee shall also allow the Department to have access at reasonable times to said sources and associated air cleaning devices with such measuring and recording equipment, including equipment recording visual observations, as the Department deems necessary and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act and regulations adopted under the act.

**SECTION B. General Plan Approval Requirements**

(c) Nothing in this plan approval condition shall limit the ability of the Environmental Protection Agency to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#009 [25 Pa. Code 127.13a]**Plan Approval Changes for Cause**

This plan approval may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(a) The permittee constructs or operates the source subject to the plan approval in violation of the act, the Clean Air Act, the regulations promulgated under the act or the Clean Air Act, a plan approval or permit or in a manner that causes air pollution.

(b) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(c) The permittee fails to submit a report required by this plan approval.

(d) The Environmental Protection Agency determines that this plan approval is not in compliance with the Clean Air Act or the regulations thereunder.

#010 [25 Pa. Code §§ 121.9 & 127.216]**Circumvention**

(a) The permittee, or any other person, may not circumvent the new source review requirements of 25 Pa. Code Chapter 127, Subchapter E by causing or allowing a pattern of ownership or development, including the phasing, staging, delaying or engaging in incremental construction, over a geographic area of a facility which, except for the pattern of ownership or development, would otherwise require a permit or submission of a plan approval application.

(b) No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of this plan approval, the Air Pollution Control Act or the regulations promulgated thereunder, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#011 [25 Pa. Code § 127.12c]**Submissions**

Reports, test data, monitoring data, notifications shall be submitted to the:

Regional Air Program Manager

PA Department of Environmental Protection

(At the address given on the plan approval transmittal letter or otherwise notified)

#012 [25 Pa. Code § 127.12(a)(9) & 40 CFR Part 68]**Risk Management**

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the listed threshold quantity at the facility. The permittee shall submit the RMP to the Environmental Protection Agency according to the following schedule and requirements:

(1) The permittee shall submit the first RMP to a central point specified by the Environmental Protection Agency no later than the latest of the following:

**SECTION B. General Plan Approval Requirements**

- (i) Three years after the date on which a regulated substance is first listed under § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or the Environmental Protection Agency concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this plan approval condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

#013 [25 Pa. Code § 127.25]**Compliance Requirement**

A person may not cause or permit the operation of a source subject to § 127.11 (relating to plan approval requirements), unless the source and air cleaning devices identified in the application for the plan approval and the plan approval issued to the source, are operated and maintained in accordance with specifications in the application and conditions in the plan approval issued by the Department. A person may not cause or permit the operation of an air contamination source subject to this chapter in a manner inconsistent with good operating practices.



SECTION C. Site Level Plan Approval Requirements

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.

002 [25 Pa. Code §123.41]

Limitations

No person may permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

003 [25 Pa. Code §123.42]

Exceptions

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations;
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions;
- (3) The emission results from sources specified in 25 Pa. Code Section 123.1(a)(1)-(9).

II. TESTING REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) Pursuant to 25 Pa. Code § 139.3, at least 90 calendar days prior to commencing a EPA reference method testing program, a test protocol shall be submitted to the Department for review and approval. One electronic copy shall be sent to the Northcentral Regional Office Air Quality Program Manager and one electronic copy shall be sent to the PSIMS Administrator in Central Office. The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(b) Pursuant to 25 Pa. Code § 139.3, at least 15 calendar days prior to commencing an emission testing program, notification as to the date and time of testing shall be given to the Northcentral Regional Office. Notification shall also be sent to the Division of Source Testing and Monitoring. Notification shall not be made without prior receipt of a protocol acceptance letter from the Department.

(c) If applicable, pursuant to 40 CFR § 60.8(a), 40 CFR § 61.13(f) and 40 CFR § 63.7(g), complete test reports shall be submitted to the Department no later than 60 calendar days after completion of the on-site testing portion of an EPA reference method test program.

**SECTION C. Site Level Plan Approval Requirements**

(d) Pursuant to 25 Pa. Code § 139.53(b) a complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or noncompliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:

1. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings.
2. Permit number(s) and condition(s) which are the basis for the evaluation.
3. Summary of results with respect to each applicable permit condition.
4. Statement of compliance or non-compliance with each applicable permit condition.

(e) Pursuant to 25 Pa. Code § 139.3, all submittals shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(f) All testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(g) Pursuant to 25 Pa. Code §§ 139.53(a)(1) and 139.53(a)(3), electronic copies of all submittals, besides notifications, shall be sent to the Northcentral Regional Office Air Quality Program Manager, with deadlines verified. In addition, an electronic copy shall be sent to the PSIMS Administrator in Central Office. Email addresses are provided on the PA DEP website.

(h) The permittee shall insure all federal reporting requirements contained in the applicable subpart of 40 CFR are followed, including timelines more stringent than those contained herein. In the event of an inconsistency or any conflicting requirements between state and the federal, the most stringent provision, term, condition, method or rule shall be used by default.

005 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall perform volatile organic compound (method 25A) stack testing upon the exhaust of Source ID P231 within 180 days from the commencement of operation of Source ID P231 to verify compliance with the emission limitation for volatile organic compound for Source ID P231. Additionally the permittee shall determine and verify compliance with the destruction efficiency of ID C231 during this testing.

- (a) The performance test shall consist of three (3) separate test runs and each run shall last at least one (1) hour in duration
- (b) The testing of the inlet and outlet of ID CXXX231 shall be running simultaneously.

(c) All testing is to be done using EPA reference method test procedures acceptable to the Department and all testing. The permittee shall follow all testing requirements listed in Section C of this plan approval.

006 [25 Pa. Code §139.1]

Sampling facilities.

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

007 [25 Pa. Code §139.11]

General requirements.

(a) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.



SECTION C. Site Level Plan Approval Requirements

(b) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (1) A thorough source description, including a description of any air cleaning devices and the flue.
- (2) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may effect emissions from the process.
- (3) The location of sampling ports.
- (4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO₂, O₂ and N₂), static and barometric pressures.
- (5) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (6) Laboratory procedures and results.
- (7) Calculated results.

III. MONITORING REQUIREMENTS.

008 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall conduct a weekly inspection of the facility during daylight hours while the facility is operating, to detect visible emissions, visible fugitive emissions and malodors. Weekly inspections are necessary to determine:

- (1) the presence of visible emissions.
- (2) the presence of visible fugitive emissions.
- (3) the presence of malodors beyond the facility's property boundaries.

(b) All detected visible emissions, visible fugitive emissions or malodors shall be reported to the manager of the facility.

IV. RECORDKEEPING REQUIREMENTS.

009 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall maintain a log (paper or non-editable/non-deletable electronic) for recording instances of visible emissions, visible fugitive emissions and malodorous air emissions, the name of the company representative monitoring these instances, the date and time of each occurrence.

(b) The permittee shall record any and all corrective action(s) taken to abate each recorded deviation or prevent future occurrences.

(c) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

010 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and



SECTION C. Site Level Plan Approval Requirements

reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

VII. ADDITIONAL REQUIREMENTS.

011 [25 Pa. Code §121.7]

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the act (The Air Pollution Control Act (35 P.S. §§ 4001-4015)).

012 [25 Pa. Code §123.31]

Limitations

No person may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

013 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) Issuance of an Operating Permit or incorporation of a plan approval into a current Operating Permit is contingent upon satisfactory compliance with the plan approval conditions, upon the source and control device being installed and operated as stated within the application, and upon satisfactory demonstration that the emissions from the source will not be in

**SECTION C. Site Level Plan Approval Requirements**

violation of applicable Rules and Regulations of the Department.

(b) If at any time the Department has reason to believe that the air contaminant emissions are, or may be, in excess of any applicable air contaminant emission limitation, the owner or operator shall conduct such stack tests or source tests requested by the Department to determine the actual air contaminant emission rate. The owner or operator shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or conditions established by the Department at the time the owner or operator is notified, in writing, of the need to conduct testing.

(d) All requirements of the current facility operating permit (59-00017) and of current plan approvals remain in effect, as applicable, unless modified by this plan approval.

014 [25 Pa. Code §129.14]

Open burning operations

No person may permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this plan approval including Section B (relating to Plan Approval General Requirements).

IX. COMPLIANCE SCHEDULE.

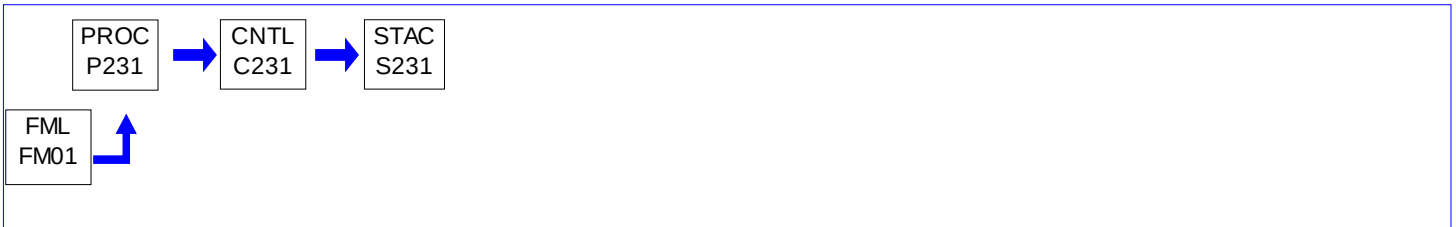
No compliance milestones exist.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: P231

Source Name: E-COAT #1

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the total volatile organic compounds emissions from Source ID P231 shall not exceed 1.82 tons in any 12 consecutive month period.

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the total hazardous air pollutants (HAPs) emissions from Source ID P231 shall not exceed 0.37 tons in any 12 consecutive month period.

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the NO_x emissions from Source ID P231 shall not exceed 4.17 tons in any 12 consecutive month period.

004 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

[Compliance with this plan approval condition also ensures compliance with 25 Pa. Code Sections 123.11]

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, a person may not permit the emission into the outdoor atmosphere of particulate matter from combustion in excess of 0.4 pounds per million Btu of heat input.

005 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

[Compliance with this plan approval condition also ensures compliance with 25 Pa. Code Sections 129.52d]

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, all coatings used for Source ID 231 shall not exceed the limits of Table 1, extreme performance coating category, baked coating of 1.0 lbs of VOC per gallon of coating.

006 [25 Pa. Code §129.57]**Storage tanks less than or equal to 40,000 gallons capacity containing VOCs**

The permittee shall not store any liquid with a vapor pressure greater than 1.5 psia (10.5 kilopascals) under actual storage conditions in each storage tank incorporated in Source ID P231.

Fuel Restriction(s).**# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

All heaters and ovens shall be fired by natural gas only.

**SECTION D. Source Level Plan Approval Requirements****Throughput Restriction(s).****# 008 [25 Pa. Code §127.12b]
Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the permittee shall not use more than the following amounts of each coating/catalyst in any 12 consecutive month period:

Electrodeposition Color Coating - 132,000 gallons

The permittee may substitute a coating/finishing with equal or less VOC/HAP content but shall keep records of amount used and maintain SDS/CPDS sheets of the new coating.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

III. MONITORING REQUIREMENTS.**# 009 [25 Pa. Code §127.12b]
Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the regenerative thermal oxidizer shall be equipped with a temperature sensor that continuously monitors measure the operating temperature. Additionally, the RTO shall maintain a 1,500°F minimum operating temperature while in operation.

IV. RECORDKEEPING REQUIREMENTS.**# 010 [25 Pa. Code §127.12b]
Plan approval terms and conditions.**

[Compliance with this plan approval condition also ensures compliance with 25 Pa. Code Sections 129.52d]

The permittee shall maintain accurate and comprehensive records of the following for Source ID P231:

(a) The identity and amount of each individual cleaning/coating material used each month.

(b) Calculations of VOCs and total HAPs emissions on a monthly basis resulting from the use of cleaning/coating in order to demonstrate compliance with emission limitations in any 12 consecutive month period for the sources specified in Source ID P231.

These records shall be retained for a minimum of five years and be presented to the Department upon request.

**# 011 [25 Pa. Code §127.12b]
Plan approval terms and conditions.**

Additionally, the permittee shall maintain the SDS or CPDS sheets onsite for all cleaning/coating materials, thinners, and solvents used in Source ID P231. At a minimum, the sheets shall identify the amount of volatile organic compounds, the amount of hazardous air pollutants and the amount of solids contained in each respective material.

**# 012 [25 Pa. Code §127.12b]
Plan approval terms and conditions.**

[Compliance with this plan approval condition also ensures compliance with 25 Pa. Code Sections 129.52d]

The permittee shall maintain monthly records of the following:

(1) The following parameters for each cleaner, coating, thinner, or other component as supplied:

(i) The cleaner, coating, thinner, or other component name and identification number.

**SECTION D. Source Level Plan Approval Requirements**

- (ii) The volume used.
- (iii) The mix ratio.
- (iv) The density or specific gravity.
- (v) The weight percent of total volatiles, water, solids and exempt solvents.
- (vi) The volume percent of solids for a Table I surface coating process categories 1-10.

(2) The VOC content of each cleaner, coating, thinner, or other component as supplied.

(3) The VOC content of each as applied coating.

These records shall be retained for a minimum of five years and be produced to the Department upon request.

013 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall maintain accurate and comprehensive records of the natural gas usage each month for Source ID P231.

014 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

[Compliance with this plan approval condition also ensures compliance with 25 Pa. Code Sections 129.52(c)]

The permittee shall maintain daily records of the following:

(1) The following parameters for each cleaner, coating, thinner, or other component as supplied:

- (i) The coating, thinner, or other component name and identification number.
- (ii) The volume used.
- (iii) The mix ratio.
- (iv) The density or specific gravity.
- (v) The weight percent of total volatiles, water, solids and exempt solvents.
- (vi) The volume percent of solids for a Table I surface coating process categories 1-10.

(2) The VOC content of each coating, thinner, or other component as supplied.

(3) The VOC content of each as applied coating.

These records shall be retained for a minimum of five years and be produced to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**SECTION D. Source Level Plan Approval Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 015 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, the regenerative thermal oxidizer shall be operated at any time the curing oven is in use.

VII. ADDITIONAL REQUIREMENTS.**# 016 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source P231 is a Therma-Tron-X electrodeposition coating system consisting of the following:

One (1) 2.0 MMBTu/hr, natural gas-fired, water heater

One (1) 8,200-gallon cleaner holding tank with a max vapor pressure of 0.36 psia

One (1) 6,000-gallon RO holding tank with a max vapor pressure of 0.36 psia

One (1) 7,800-gallon Resin holding tanks with a max vapor pressure of 0.33 psia

Two (2) 7,800-gallon e-coat coating storage tanks with a max vapor pressure of 0.36 psia

One (1) 7,800-gallon e-coat waste storage tanks with a max vapor pressure of 0.36 psia

One (1) 5.0 MMBTu/hr, natural gas-fired, oven

One (1) 2.5 MMBTu/hr CECO Adwest, model RETOX 5.0RTO97, natural gas-fired, regenerative thermal oxidizer.

017 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Pursuant to the best available technology provisions of 25 Pa. Code Sections 127.1 and 127.12, all volatile organic compound and volatile hazardous air pollutants containing materials (cleaners, coatings, etc.) shall be stored in closed containers when not in actual use. All used cleaning rags shall be stored in closed containers and shall never be "treated" so as to unnecessarily promote the evaporative loss of solvents to the atmosphere.



SECTION E. Source Group Plan Approval Restrictions.

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this Plan Approval facility.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.



SECTION H. Miscellaneous.



***** End of Report *****
